

## APPLICATIONS

CIVILPIPES PE Restraint Couplings are suitable for use in potable water; non-potable water and wastewater pipelines.

The couplings are designed to provide a full restraint connection for polyethylene pressure pipes.

## FEATURES

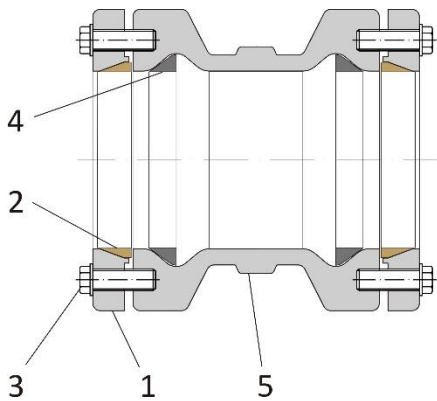
Full restraint system for PE pressure pipes.

Corrosion resistant materials suitable for drinking water and wastewater applications.

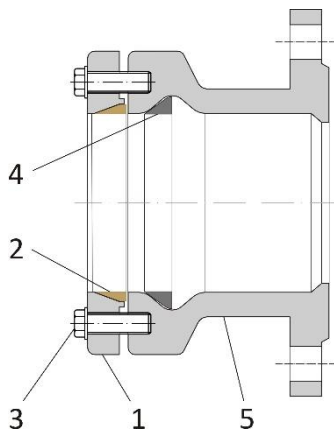
Push-fit connection for ease of installation.

Can be installed without disassembling making installation faster and easier.

Easy to dismantle.



COUPLING



FLANGE ADAPTOR

## TECHNICAL DATA

Standard:	EN 12842
Size Range:	DN 63 to DN 315
Working Pressure:	PN16 (Water) Max Allowable Operating Pressure
Working Temperature:	Max 60 deg C (Water)
Joining:	Mechanical Restraint
Angular Deflection:	1.5 deg max
Flanges:	EN 1092-2 dimensions AS 4087 PN16 drill pattern

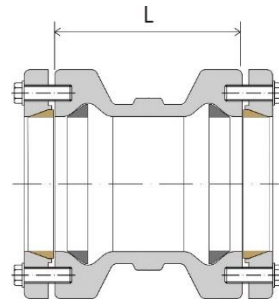
## APPROVALS

WSAA Appraisal:	Product Appraisal Report 1518
Product Certification:	Lic: OMK30067 – EN 12842

## COMPONENTS

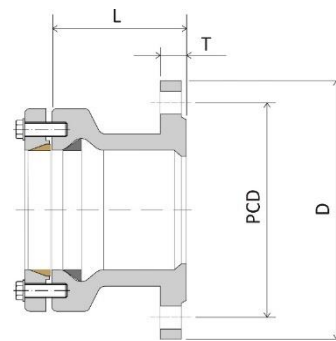
ITEM	PART	MATERIAL	STANDARD
1	End Ring	Ductile Iron, FBE Coated	Gr 500-7, AS/NZS 4158
2	Grip Ring	Copper Alloy	C83600
3	Bolts	316 SSS – Delta Seal coating	ASTM F594
4	Elastomeric Seals	EPDM	EN 681, AS/NZS 4020
5	Barrel	Ductile Iron, FBE Coated	Gr 500-7, AS/NZS 4158

## COUPLING



DN	PE OD	L	End Ring Bolts	Deflection	Working Pressure	Weight kg	Code
63	63	125	2-M12	1.5 deg	PN16		DGG06
75	75	126	4-M12	1.5 deg	PN16		DGG07
90	90	128	4-M12	1.5 deg	PN16		DGG09
110	110	130	4-M12	1.5 deg	PN16		DGG11
125	125	134	4-M12	1.5 deg	PN16		DGG12
140	140	145	4-M12	1.5 deg	PN16		DGG14
160	160	170	4-M12	1.5 deg	PN16		DGG16
180	180	185	4-M12	1.5 deg	PN16		DGG18
200	200	210	4-M12	1.5 deg	PN16		DGG20
225	225	215	4-M12	1.5 deg	PN16		DGG22
250	250	240	6-M12	1.5 deg	PN16		DGG25
280	280	250	6-M12	1.5 deg	PN16		DGG28
315	315	300	6-M12	1.5 deg	PN16		DGG31

## FLANGE ADAPTOR

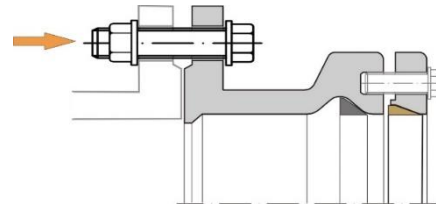


DN	PE OD	L	End Ring Bolts	Flange DN	D	PCD	T	Holes # - dia	Weight kg	Code
63	63	73	2-M12	50	150	125	19	4-18		DGGF06305
75	75	74	4-M12	65	165	135	19	4-18		DGGF07506
90	90	75	4-M12	80	185	146	19	4-18		DGGF09008
110	110	76	4-M12	100	215	178	19	4-18		DGGF11010
125	125	76	4-M12	100	215	178	19	4-18		DGGF12510
160	160	96	4-M12	150	280	235	19	8-18		DGGF16015
180	180	96	4-M12	150	335	292	19	8-18		DGGF18015
200	200	112	4-M12	200	335	292	20	8-18		DGGF20020
225	225	113	4-M12	200	335	292	20	8-18		DGGF22520

## ASSEMBY INSTRUCTIONS

### FLANGE ADAPTOR ASSEMBLY

- Bolt the Flange Adaptor to the mating flange prior to restraint joint assembly



FLANGE ADAPTOR ASSEMBLY

### PIPE PREPARATION

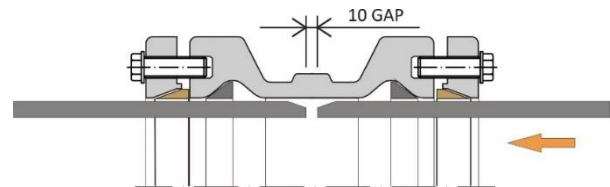
- Examine pipe ends to ensure they are round, cut square, and clean with a smooth undamaged surface free of bulges and scores.
- Chamfer the PE pipe end to 15 degrees
- Use approved pipe lubricant as required.



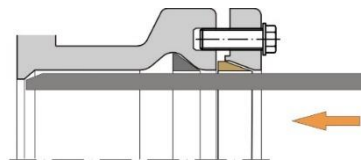
PIPE PREPARATION

### ASSEMBLY – RESTRAINT JOINT

- Examine fitting and ensure all components are clean and in good working condition.
- Loosen the end ring bolts but do not dismantle.
- Place a witness mark on the pipe to suit the depth of insertion.
- Insert pipe into the fitting, past the grip ring and seal to the depth of the socket.
- If connecting to a Coupling, ensure a 10mm gap between pipes.



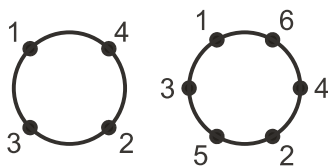
ASSEMBLY – COUPLINGS



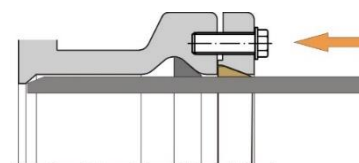
ASSEMBLY – FL ADAPTORS, VALVES & FITTINGS

### TIGHTENING RESTRAINT JOINT

- Torque: 50 Nm maximum.
- Tightening sequence:



- Tighten bolts in sequence and in small increments until final torque is achieved or end ring stop is tightened firmly against the body.
- **SPECIAL NOTE:**  
Failure to tighten bolts in increments or sequence, will increase the stress on the end ring and may result in product damage.



TIGHTEN RESTRAINT JOINT

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