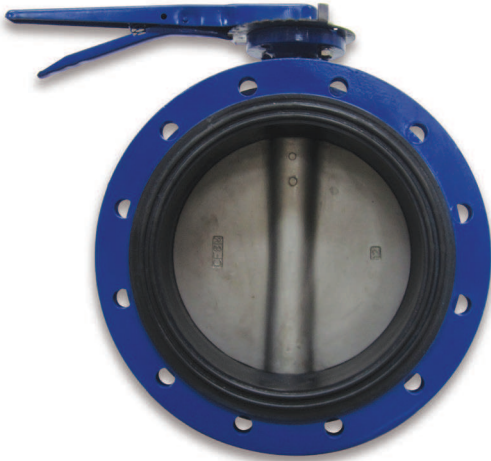




LEVER OPERATED



GEARBOX OPERATED

FEATURES

- Designed and manufactured to AS4795.
- Vulcanized liner resists deformation.
- Rated to 1600kpa from 50mm up to 600mm and 1000kpa from 700mm up to 1200mm.
- 316 Stainless steel fasteners.
- Bi-directional bubble-tight sealing, with no leakage under pressure.
- ISO top mounting flange for easy actuation.
- Gearbox fitted as standard on all sizes 200mm and above.

OPTIONS

- Full 316 stainless steel lever.
- Gearboxes available for valves 150mm and below.
- Pneumatic and electric actuation.
- Limit switches and positioners.
- Extension fixed and non-fixed.
- Wide selection of body & disc materials:
 - Cast Iron
 - Ductile Iron
 - Aluminium Bronze
 - Stainless Steel
 - Duplex Stainless Steel
 - Other specialty materials on request
- Wide selection of seal materials:
 - EPDM
 - NBR
 - FPM (Viton)
- Drilling to suit a wide range of flanging standards:
 - AS2129 T/E
 - AS4087 CL16 (AS2129 T/D)
 - AS4087 CL35
 - ANSI 150
 - EN 1092

ACCORDING TO

- ✓ AS4795
- ✓ API609
- ✓ MSS SP67
- ✓ ISO5752
- ✓ EN1092

TECHNICAL DATA

Size Range:	DN50 - DN2000
Pressure Classes:	PN10, PN16, PN21, PN25
Face to face:	According to AS4795
Top Flange:	According to ISO 5211
Flange Drilling:	AS4087
Temperature Range:	-10°C to +90°C (EPDM standard)
Leakage Tests:	According to AS4795
Coating:	Fusion Bonded Epoxy (AS4020 approved)

FACTORY ACCREDITED:



AB13F

DOUBLE FLANGED BUTTERFLY VALVES
DN50 - DN2000



DESCRIPTION & MATERIALS

Figure 1. AVFI's AB13F is a Double Flanged Seal on Body Butterfly Valve used extensively in the water and wastewater market.

SS431 STEM CONFIGURATION

Round with key, square, double "D" and 45° square options.

EPDM DOUBLE O RING

Prevents leakage from stem.

PTFE BUSHING

Stem bushing reduces valve torque and prevents stem corrosion.

DOUBLE FLANGED

Drilled to AS4087CL16 (others on request).

EPDM SEAT (LINER)

Vulcanised liner. Other materials available on request.

TOP FLANGE

Top flange as per ISO 5211 standard for simple fitting of lever, gearbox or actuator.

DISC

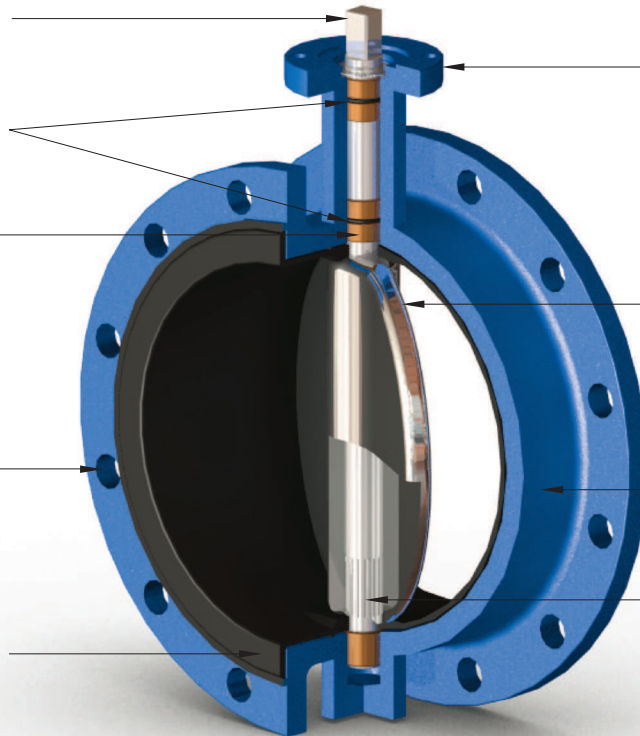
Precision profile disc provides bubble-tight shut-off and assures minimum torque value and long seal life. (other materials available)

DUCTILE IRON (FUSION BONDED EPOXY COATED) BODY

For superior strength.

CONNECTION BETWEEN DISC & SHAFT

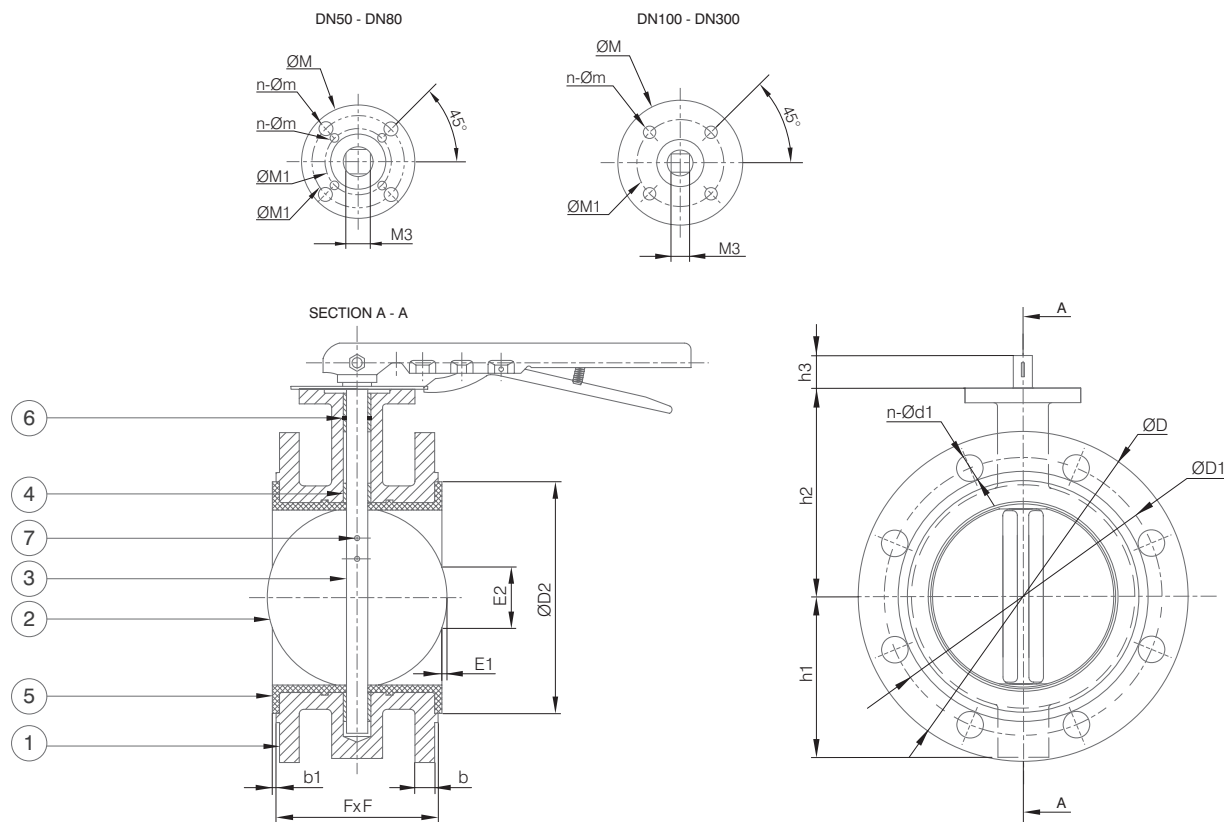
Pin, spline or square connection are all available.



MATERIAL SPECIFICATIONS & PARTS LIST

NO.	DESCRIPTION	MATERIAL
1	Body	Ductile Iron (fusion bonded epoxy coated)
2	Disc	SS316
3	Stem	SS431
4	Bushing	PTFE
5	Seat	EPDM
6	O-Ring	EPDM
7	Pin	SS316

DIMENSIONAL DRAWINGS



DIMENSIONS (MM)

AB13F DN50 DN150									AS4087 CL16				ISO 5211 TOP FLANGE					
DN	FxF	b	b1	h1	h2	h3	E1	E2	ØD	ØD1	ØD2	n Ød1	FLANGE NO.	ØM	n Øm	ØM1	M3	Weight (kg)
50	108	17	3	80	110	29	—	—	168.5	114	95	4-18	F05/ F07	65/90	4-8	50/70	11 x 11	4.9
65	112	17	3	80	134	29	—	—	188.5	127	114	4-18	F05/ F07	65/90	4-8	50/70	11 x 11	8.2
80	114	17	3	95	131	29	—	—	214	146	128	4-18	F05/ F07	65/90	4-8	50/70	11 x 11	10.1
100	127	17	3	114	150	29	—	—	224	178	150	4-18	F07	90	4-10	70	11 x 11	13.4
125	140	17.8	3	113	170	29	—	—	250	210	180	8-18	F07	90	4-10	70	14 x 14	17.8
150	140	19	3	139	180	29	8.2	69.7	280	235	200	8-18	F07	90	4-10	70	14 x 14	21.5

Note: Flange dimensions may vary from AS4087.
For lever handle dimensions, refer to pg 6.

AB13F

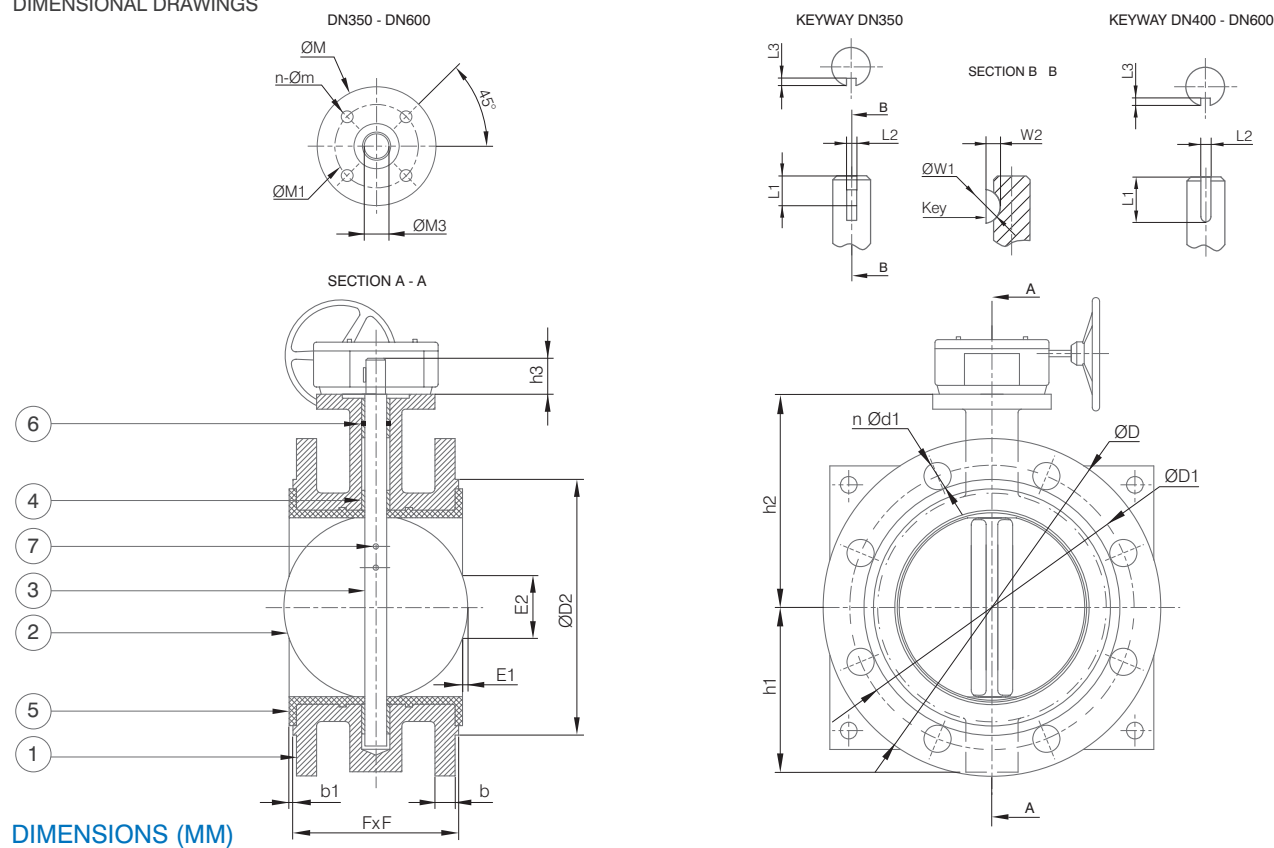
DOUBLE FLANGED BUTTERFLY VALVES
DN50 - DN2000



MATERIAL SPECIFICATIONS & PARTS LIST

NO.	DESCRIPTION	MATERIAL
1	Body	Ductile Iron (fusion bonded epoxy coated)
2	Disc	SS316
3	Stem	SS431 EPDM
4	Bushing	PTFE
5	Seat	EPDM
6	O-Ring	EPDM
7	Pin	SS316

DIMENSIONAL DRAWINGS



DIMENSIONS (MM)

AB13F DN200 DN600									AS4087 CL16				ISO 5211 TOP FLANGE						KEYWAY				
DN	FxF	b	b1	h1	h2	h3	E1	E2	ØD	ØD1	ØD2	n Ød1	FLANGE NO.	ØM	n Øm	ØM1	ØM3	Weight (kg)	L1	L2	L3	ØW1	W2
200	152	20	3	175	210	35	25.5	134.4	340	292	262	8-18	F10	125	4-12	102	22.1	41	12.7	5	5.5	19	7.5
250	165	22	3	203	245	35	43.3	189.8	415	356	310	8-22	F10	125	4-12	102	28.5	53.5	18	8	8	28	11
300	178	23	4	242	276	35	61.8	243.4	457	406	364	12-22	F10	125	4-12	102	31.6	66.4	22	8	8	28	11
350	190	25	4	250	328	45	72	274.6	512	470	422	12-26	F10	125	4-12	102	31.6	84.8	22	8	8	28	11
375	190	29	4	265	350	51.2	82.5	305.3	550	495	450	12-26	F14	175	4-18	140	33.2	121.8	45	10	5		
400	216	28	4	277.4	376	51.2	87.1	325	570	521	470	12-26	F14	175	4-18	140	33.2	121.8	45	10	5		
450	222	30	4	295.2	406.6	51.2	109.6	381.3	620	584	520/538	12-26	F14	175	4-18	140	38	197.8	45	10	5		
500	229	31.5	4	330	448	64.2	131.5	435.3	655	641	572/599	16-26	F14	175	4-18	140	41.2	279	56	10	5		
600	267	36	5	418	518	70.2	163	529.5	790	756	672/710	16-30	F16	210	4-22	165	50.7	376.8	58	16	6		

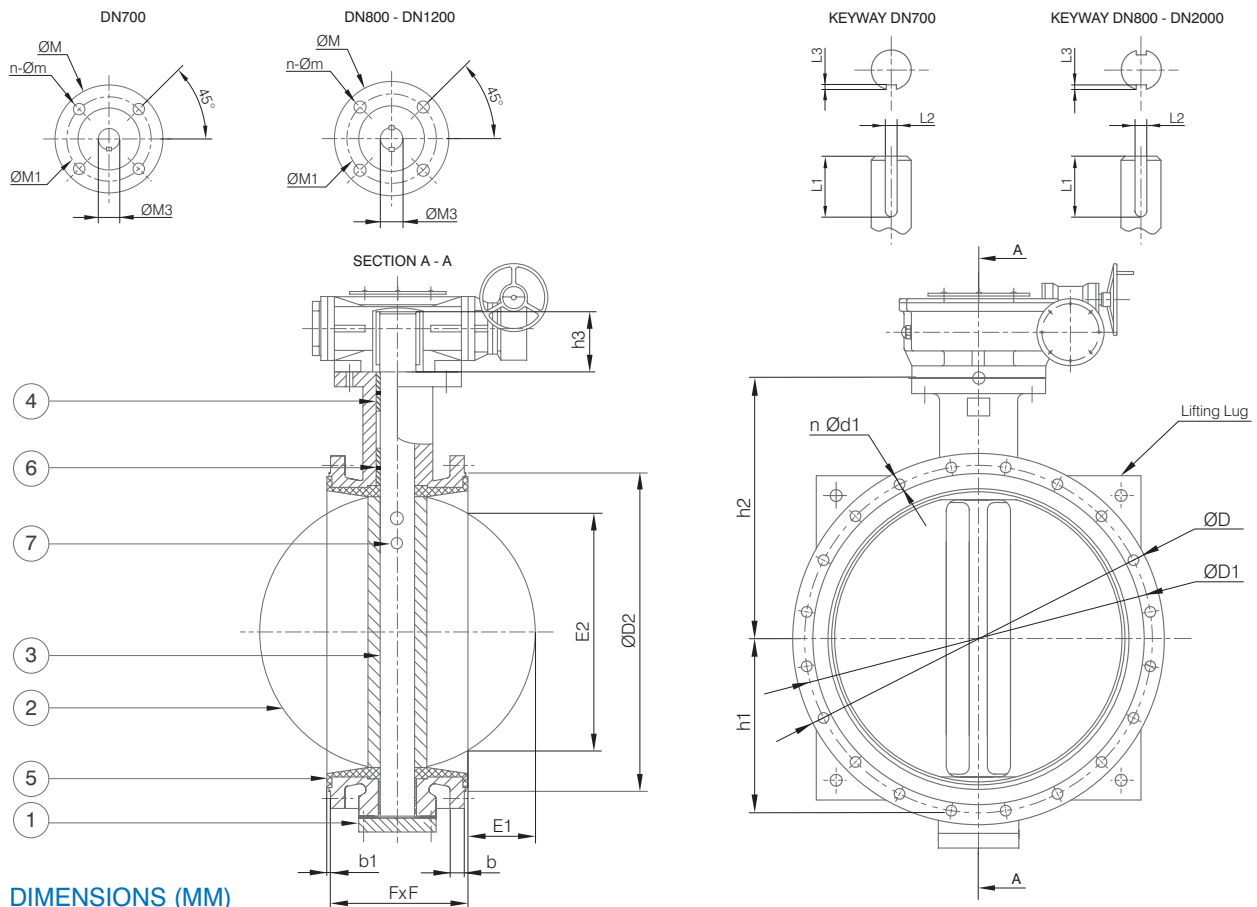
Note: Flange dimensions may vary from AS4087.
For gearbox dimensions, refer to pg 7.

MATERIAL SPECIFICATIONS & PARTS LIST

NO.	DESCRIPTION	MATERIAL
1	Body	Ductile Iron (fusion bonded epoxy coated)
2	Disc	SS316
3	Stem	SS431
4	Bushing	PTFE
5	Seat	EPDM
6	O-Ring	EPDM
7	Pin	SS316

Note: Flange dimensions may vary from AS4087.
For gearbox dimensions, refer to pg 7.

DIMENSIONAL DRAWINGS



DIMENSIONS (MM)

AB13F DN700 DN1200									AS4087 CL16				ISO 5211 TOP FLANGE						KEYWAY		
DN	FxF	b	b1	h1	h2	h3	E1	E2	ØD	ØD1	ØD2	n Ød1	FLANGE NO.	ØM	n Øm	ØM1	ØM3	Weight (kg)	L1	L2	L3
700	292	39.5	5	450	560	66	199.9	627.2	910	845	770	20-30	F25	300	8-18	254	55	646	60	16	6
750	305	43	5	490	610	66	214.6	674.3	995	927	855	20-33	F25	300	8-18	254	55	660	60	16	6
800	318	43	5	576	666	66	237.1	725.5	1060	984	871	20-36	F25	300	8-18	254	55	665	60	16	6
900	330	46.5	7	656	720	118	266	795	1175	1092	972	24-36	F25	300	8-18	254	75	798	110	22	9
1000	410	46	5	700	800	142	275.5	869.2	1255	1175	1080	24-36	F25	300	8-18	254	85	1167	125	22	9
1200	470	48	5	864	940.7	150	343.1	1056.3	1490	1410	1270	32-36	F30	350	8-22	298	105	1392	150	28	10
1400	530	32	5	900	1000	206	424.5	1273	1700	1615	1530	36-36	F35	415	8-32	356	120	2550	180	32	11
1500	570	36	5	925	1050	206	453	1361.5			1650		F35	415	8-32	356	140	3200	180	36	12
1600	600	36	5	1020	1150	206	488	1457	1910	1825	1750	40-39	F40	415	8-32	356	140	3400	180	36	12
1800	670	40	5	1126	1260	287	553.3	1645.3	2110	2019	1950	44-42	F40	475	8-40	406	160	4050	260	40	13
2000	760	40	5	1320	1363	287	607.5	1823	2560	2460	2150	44-48	F40	475	8-40	406	160	5900	260	40	13

Designs, materials and specifications shown are subject to change without notice due to our continuing program of product development
AB13F V1 20130718

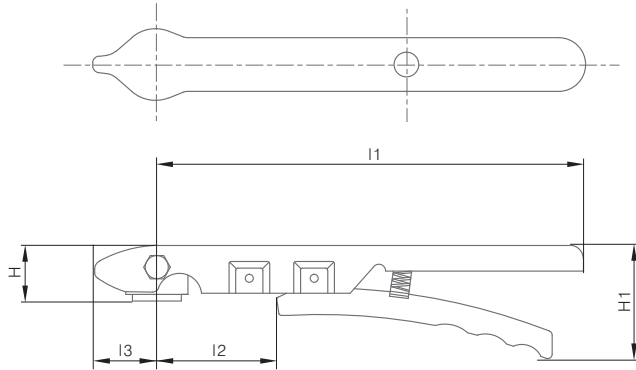
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AB13F - LEVER

LEVER HANDLE & NOTCH PLATE

DIMENSIONAL DRAWINGS

Figure 1. Lever handle



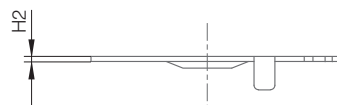
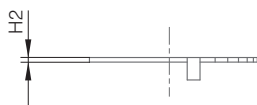
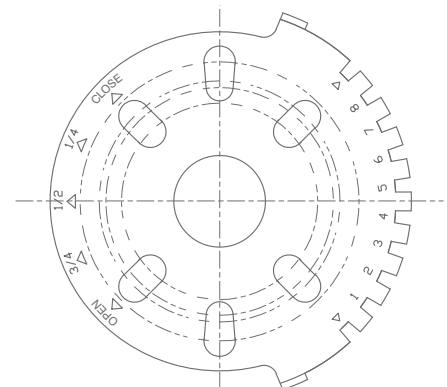
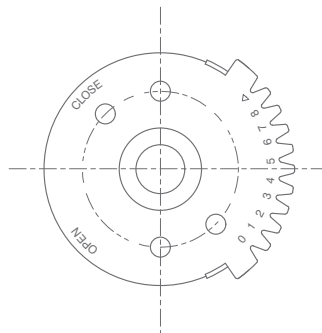
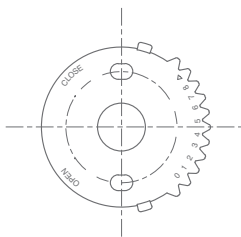
Note: Also available in stainless steel.

Figure 2. Notch plate

DN50 - DN80

DN100 - DN150

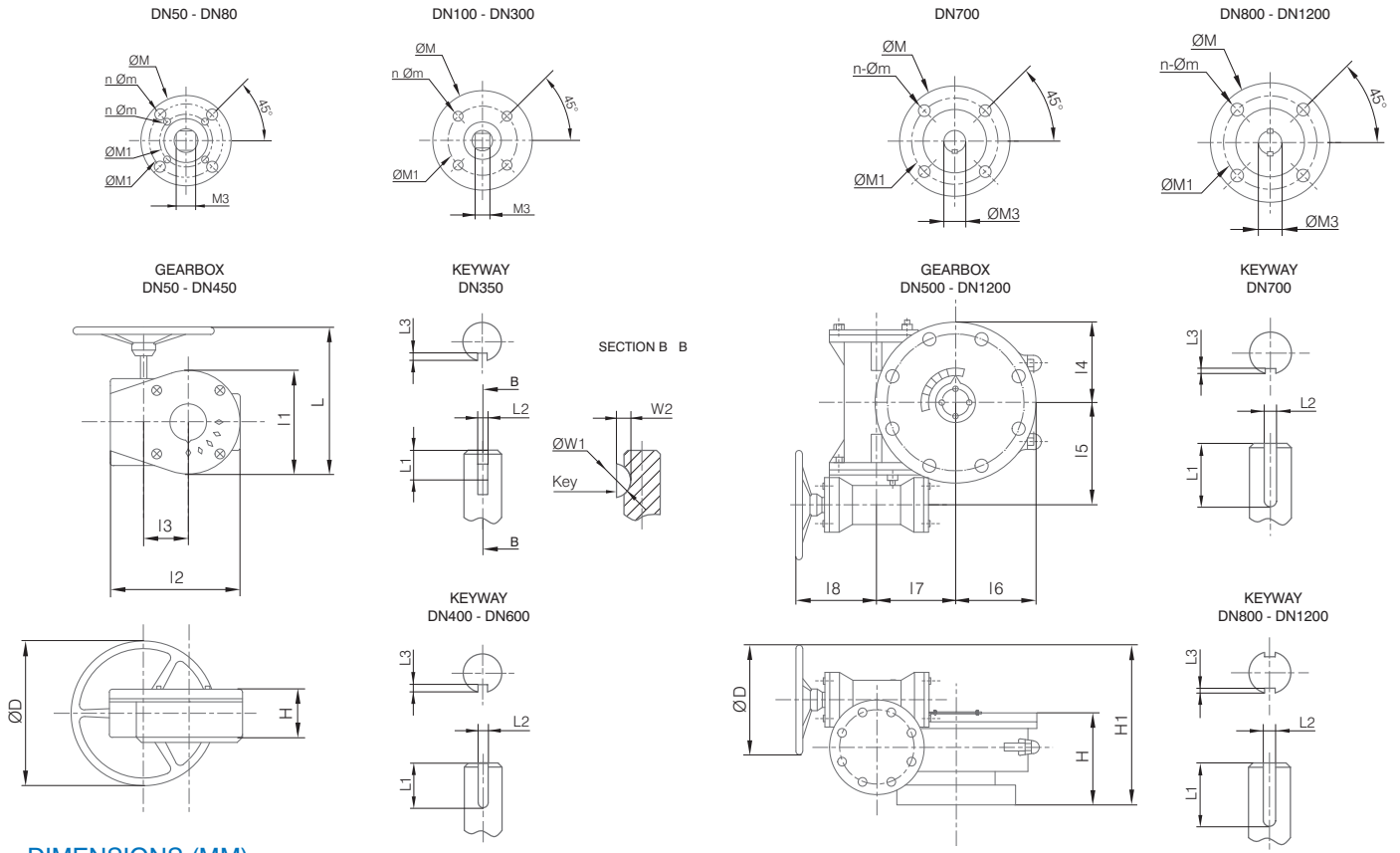
DN200 - DN300



DIMENSIONS (MM)

DN	LEVER HANDLE					NOTCH PLATE	
	H	H1	I1	I2	I3	FLANGE NO.	H2
40 80	29	55.5	192	37	26.5	F05	2
100 150	29	46	259	54	24	F07	2.5
200 250	33	78	350	81	29	F10	2.5
300	32	73	375	81	25	F10	2.5

DIMENSIONAL DRAWINGS



DIMENSIONS (MM)

	GEARBOX DN50 - DN1200										ISO 5211 TOP FLANGE							KEYWAY					
MODEL	DN	H	L	I1	I2	I3		Max. GB Torque (N.m)	Drive Ratio	Turns	Weight (Kg)	ØD	ØM	ØM1	M3	ØM3	n Øm	L1	L2	L3	ØW1	W2	
3DE-15	50	65	205	106	127	45		150	24:1		3.65	146	92	50/70	11x11	—	4-8/4-10	—	—	—	—	—	
3DE-15	65	65	205	106	127	45		150	24:1		3.65	146	92	50/70	11x11	—	4-8/4-10	—	—	—	—	—	
3DE-15	80	65	205	106	127	45		150	24:1		3.65	146	92	50/70	11x11	—	4-8/4-10	—	—	—	—	—	
3DE-15	100	65	205	106	127	45		150	24:1		3.65	146	92	70	11x11	—	4-10	—	—	—	—	—	
3DE-15	125	65	205	106	127	45		150	24:1		3.65	146	92	70	14x14	—	4-10	—	—	—	—	—	
3DE-15	150	65	205	106	127	45		150	24:1		3.65	146	92	70	14x14	—	4-10	—	—	—	—	—	
3DE-50	200	69	295	145	170	63		500	32:1	8	5.82	287	125	102	17x17	—	4-12	12.7	5	5.5	19	7.5	
3DE-50	250	69	295	145	170	63		500	32:1	8	5.82	287	125	102	22x22	—	4-12	18	8	8	28	11	
3DE-120	300	71	291	156	190	80		1200	50:1	12.5	5.82	287	125	102	22x22		4-12	22	8	8	28	11	
3DE-120	350	71	291	156	190	80		1200	50:1	12.5	5.82	287	125	102	—	31.6	4-12	22	8	8	28	11	
3DE-180	400	97	291	249	278	118		1800	80:1	20	20.15	385	175	140	—	33.2	4-18	45	10	5	—	—	
3DE-180	450	97	291	249	278	118		1800	80:1	20	20.15	385	175	140	—	38	4-18	45	10	5	—	—	
MODEL	DN	H	H1	I1	I2	I3	I4	I5	Max. GB Torque (N.m)	Drive Ratio	Turns	Weight (Kg)	ØD	ØM	ØM1	M3	ØM3	n Øm	L1	L2	L3	ØW1	W2
3D-30/250	500	125	271	107	168	107	100	156	2500	640:1	160	37	285	175	140	—	41.2	4-18	56	10	5	—	—
3D-30/400	600	136	330	131	193	131	125	160	4000	640:1	160	47	385	210	165	—	50.7	4-22	58	16		—	—
3D-60/800	700	158	373	173	245	173	162	197	8000	704:1	176	84	425	300	254	—	55	8-18	60	16		—	—
3D-60/800	800	158	373	173	245	173	162	197	8000	704:1	176	84	425	300	254	—	55	8-18	60	16		—	—
3D-120/1500	900	185	409	201	279	201	196	203	15000	748:1	187	110	425	300	254	—	75	8-18	110	22	9	—	—
3D-120/1500	1000	185	409	201	279	201	196	203	15000	748:1	187	145	425	300	254	—	85	8-18	125	22	9	—	—
3D-120/2500	1200	216	423	255	311	185	240	203	25000	850:1	212.5	205	425	350	298	—	105	8-22	150	28	10	—	—

TORQUE VALUE AT PRESSURE CONDITION

VALVE SIZE (DN)		CLOSE OFF TORQUE	
mm	inch	PN10	PN16
50	2"	11	12
65	2.5"	14	17
80	3"	18	22
100	4"	39	50
125	5"	63	78
150	6"	80	95
200	8"	96	110
250	10"	225	285
300	12"	254	355
350	14"	572	676
400	16"	648	843
450	18"	989	1286
500	20"	1237	1608
600	24"	2472	3214
700	28"	5000	5400
750	30"	5100	6264
800	32"	5100	6264
900	36"	6308	9463
1000	40"	9818	12764
1200	42"	12555	16321

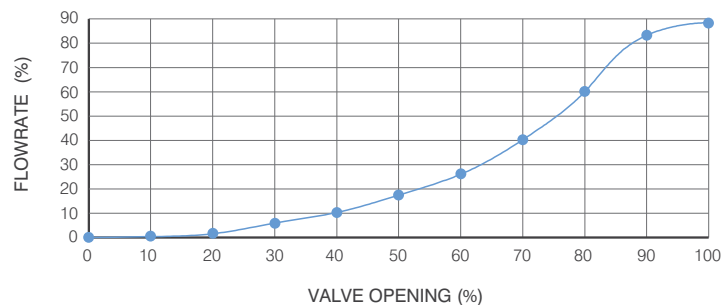
Note: All torque value in left chart were derived from the actual test data using water at 20°C. For torque used in other media, please contact AVFI directly. Torques shown do not include safety factor.

For actuator selection, AVFI recommends:

- For EPDM, NBR, VITON seat, these valves be multiplied by 1.35 to 1.5 for single valve applications.

Kindly note under certain conditions, hydrodynamic torque can meet or exceed seating and unseating torques.

FLOWRATE



Note: Sizes DN1400 and above available on request.

CV VALUES FOR AB SERIES

VALVE SIZE (DN)		CV VALUE								
mm	inch	10%	20%	30%	40%	50%	60%	70%	80%	90%
40	1 1/2	0.06	3	7	14	25	36	51	70	76
50	2	0.1	5	12	24	45	64	90	125	135
65	2 1/2	0.2	8	20	37	65	98	144	204	220
80	3	0.3	12	22	39	70	116	183	275	302
100	4	0.5	17	36	78	139	230	364	546	600
125	5	0.8	29	61	133	237	392	620	930	1022
150	6	2	45	95	205	366	605	958	1437	1579
200	8	3	89	188	408	727	1202	1903	2854	3136
250	10	4	151	320	694	1237	2047	3240	4859	5340
300	12	5	234	495	1072	1911	3162	5005	7507	8250
350	14		338	715	1549	2761	4568	7230	10844	11917
400	16	8	464	983	2130	3797	6282	9942	14913	16388
450	18	11	615	1302	2822	5028	8320	13168	19752	21705
500	20	14	791	1674	3628	6465	10698	16931	25396	27908
550	22	17	965	2042	4426	7887	13052	20655	30983	34048
600	24	22	1222	2587	5605	9989	16528	26157	39236	43116
650	26	26	1434	3036	6578	11723	19397	29263	46047	50600
700	28	30	1663	3522	7630	12599	20036	30482	46899	58696
750	30	35	1912	4050	8142	13152	20411	31226	47562	63328
800	32	45	2387	4791	8736	13788	20613	31395	48117	68250
850	34	51	2697	5414	9872	15580	23293	35476	54372	77123
900	36	60	3021	6063	11055	17449	26086	39731	60895	86375
1000	40	84	4183	8395	15307	24159	36166	55084	84425	119750
1050	42	350	4095	9040	17108	27150	43640	70500	106890	117500
1200	48	455	5365	11840	22400	30600	51200	92300	140000	154000

Note: Sizes DN1400 and above available on request.