

FUSION COATING REPAIR PROCEDURE

JOTUN JOTAMASTIC 90 PART A & B – HIGH BUILD EPOXY COATING Suitable for repairing fusion coatings to ductile iron products

REPAIR INSTRUCTIONS

Jotun JOTAMASTIC 90 - 2 Part Epoxy (Valve Blue)

Preparation:	Use 80 grit sandpaper to remove surface contaminates and feather surrounding coating. Ensure surface is clean and dry.
Mixing:	Mix Ratio 3.5:1 Thoroughly mix 1 portion of Part B into 3.5 portions of Part A. Pot Life – 2 hours at 23°C
Coverage:	0.15m²/45mL Kit, 3.4m²/L (300um WFT)
Application:	Apply epoxy with a brush and overfill the repair by approx 20% to allow for drying.
Drying/Curing:	Touch Dry after 4 hours at 23°C. Can be recoated once touch dry. Drying time will be longer in cold or wet environments. Fully cured after 7 days at 23°C.
Shelf Life:	24 months at 23°C.
Thinner/Cleaner:	Jotun Thinner No 7
Jotun Support:	Refer www.jotun.com for further information, Application Guide, TDS and MSDS
Approvals:	Approved for Potable Water applications. AS/NZS 4020-2018 AWQC Report ID 308094.

REPAIR KITS



		FUSION CO	DATING REPAIR KITS	5		
	Product Code	Description				ge
	DZFCRK	Jotamastic 90 Fusion Coating Repair Kit 45mL		0.15 m ² coverage at 300um WFT		
	DZFCRK4.5L	Jotamastic 90 Fusion Coating Repair Kit 4.5 L		15.2 m ² coverage at 300um WFT		
CIVILPIPE	S PTY LTD		E			

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